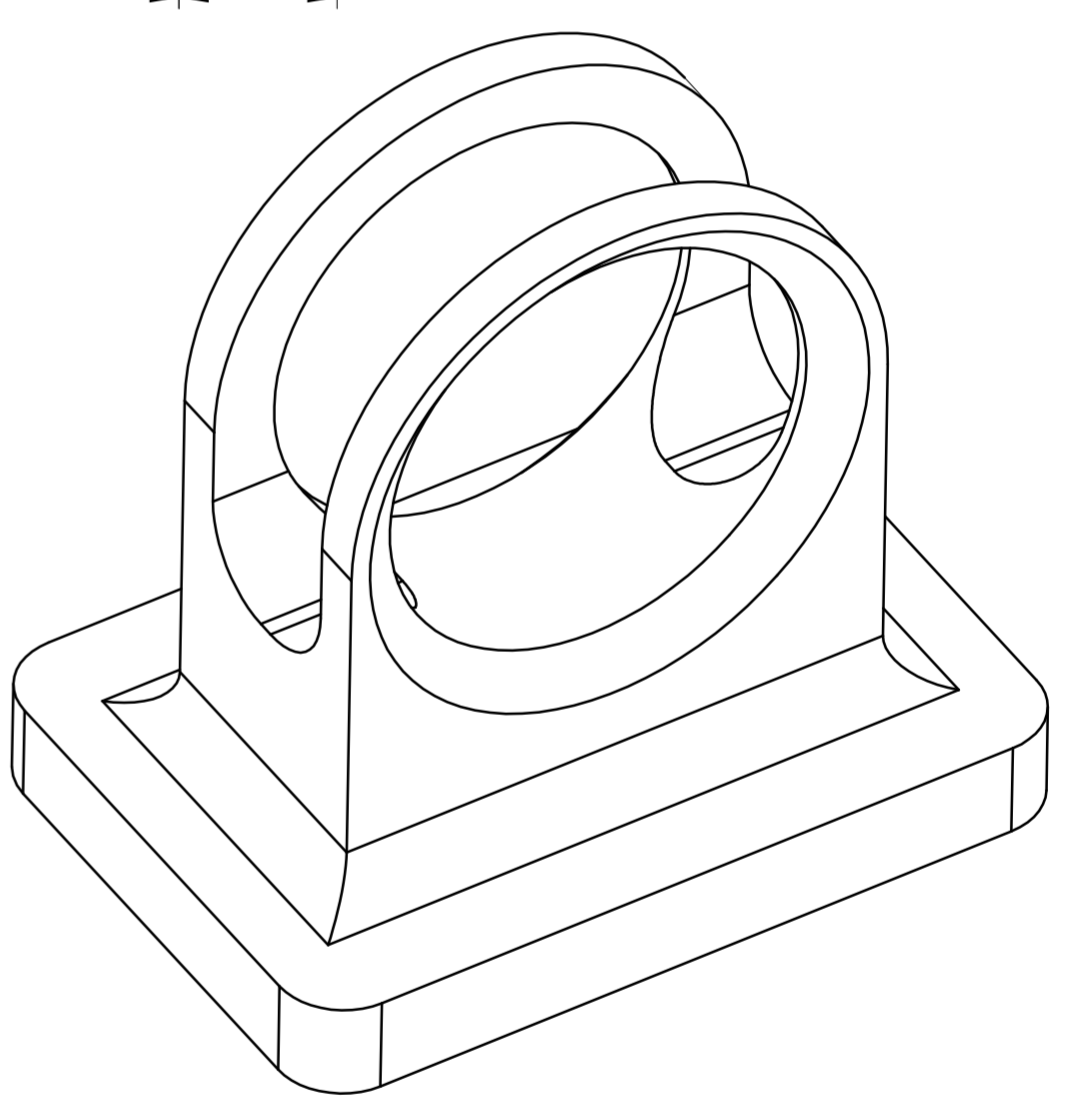
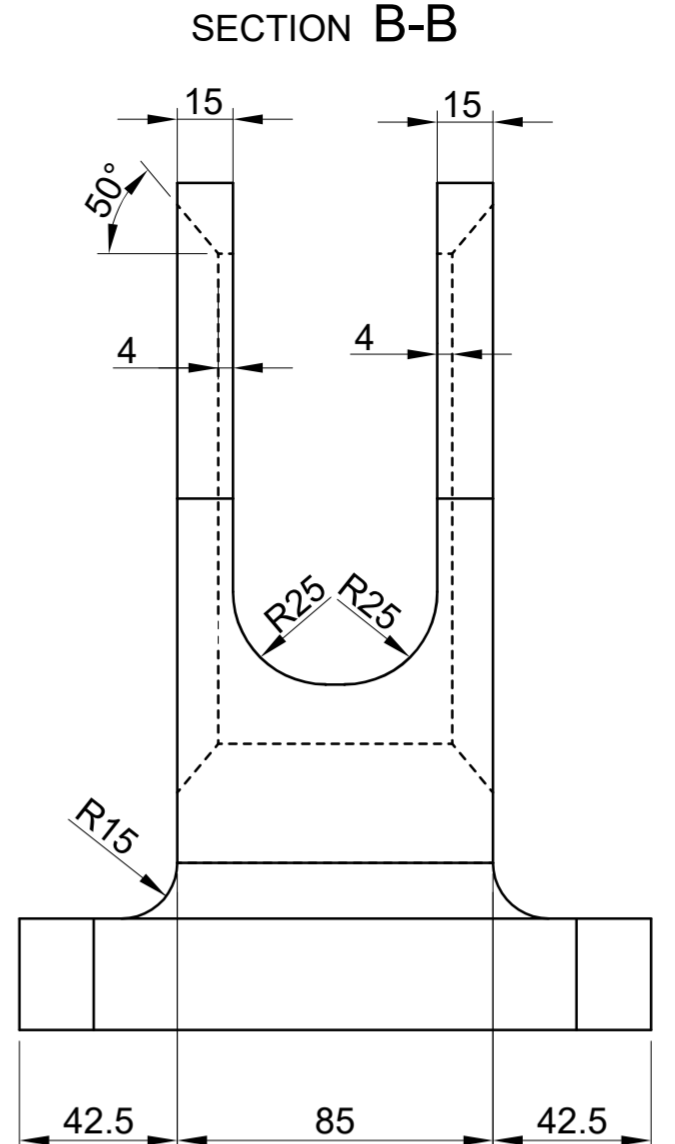
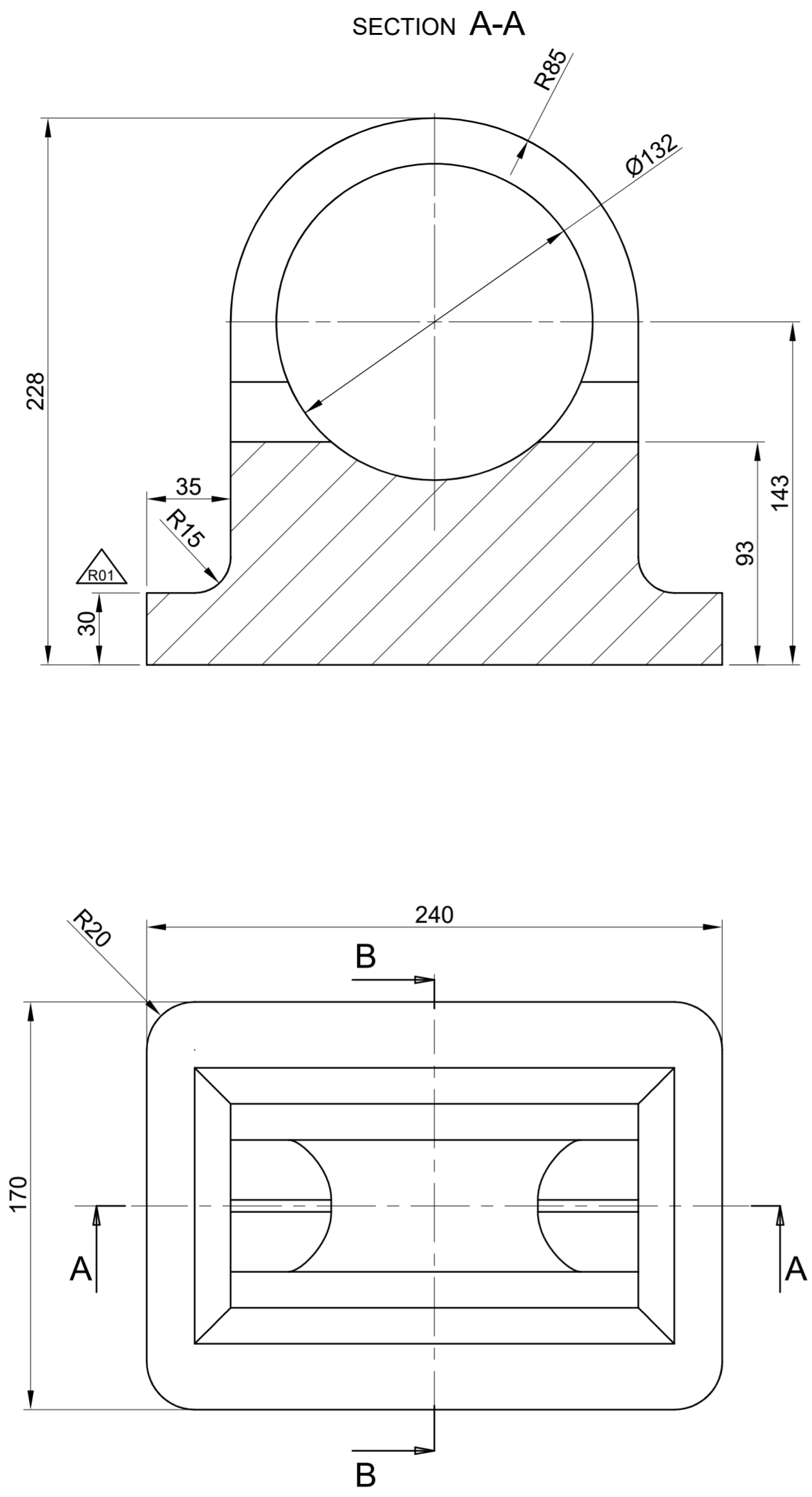


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ISO 13920 Welded Construction	ISO 2768 General Tolerances			S 12708 Steel Casting		
	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	L mm	Ham	Isl.			
	Nom. Size	Class				
	<4000	2,0	0,4			
ISO 2768 General Tolerances	<2000	1,2	0,4			
	<1000	0,8	0,3			
	<400	0,5	0,3			
	30-120	0,3	0,2			
	2-30	0,2	0,1			
	L mm	m ±	K ±			
	Nom. Size	Class				
	>20000	9,0	8,0			
	<20000	8,0	7,0			
	<16000	7,0	6,0			
ISO 13920 Welded Construction	<12000	6,0	5,0			
	<8000	5,0	4,0			
	<4000	4,0	3,0			
	<2000	3,0	2,0			
	<1000	2,0	1,5			
	<400	1,0	1,0			
	30-120	1,0	0,5			
	2-30	1,0	0,5			
	L mm	A ±	E ±			
	Nom. Size	Class				



NOT DIMENSIONED RADII <0.5
NOT DIMENSIONED CHAMFER <0.5

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Drawing Updated	01/07/2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign

				S355J2 EN 10025		15.3		
Item No	Designation Name of Item		Qty.	Standard Identification No Company	Material Company Code	Dimension		Weight (Kg)
TYP	ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level			CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
				Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>		
	Approved	P.FARINA			Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>		
	Checked	M.BORLO			1 : 2			
	Prepared	E.PINTUS						
			Block			EM20.04.03.20018		
Date:		Parts List No:			Sheet: 1/1	Size:A2	Rev:01	